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In the United States Patent and Trademark Office DT09 Rec'd PCT/PTO 22 DEC 2004

In re patent application of: Rainer Oehl, Roland Wilmer,
Markus Berger and Klaus Binder

International Application No: PCT/DE 2003/001561 filed
on May 14, 2003

Priority Claimed: German patent application 102 29 073.3
filed on June 28, 2002

Title of Invention: Arrangement and Method for the Continuous
Production of Tube-Shaped Structures
Reinforced with Strengthening Support

Attorney Docket: 202-055

Preliminary Amendment

Commissioner for Patents and Trademarks
P.O. Box 1450
Alexandria, Virginia 22313-1450

Dear Sir:

Please amend the above-identified application as delineated
below.

Amendments to the Specification begin on page 2 of this paper.

Amendments to the Claims are reflected in the listing of claims
which begins on page 7 of this paper.

Remarks begin on page 13 of this paper.